

Technical Data Sheet

Gapex FPP30GQ15HB NATURAL

Polypropylene
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Glass\Mineral, 30% Filler by Weight
Additive	• Impact Modifier
Features	• Chemically Coupled • Impact Modified
Appearance	• Natural Color
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.15	1.15 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	5200 psi	35.9 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	338000 psi	2330 MPa	
Tangent : 73°F (23°C)	358000 psi	2470 MPa	
Flexural Strength (73°F (23°C))	8200 psi	56.5 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.0 ft·lb/in	53 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	4.2 ft·lb/in	220 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	6.00 in·lb	0.678 J	ASTM D5420

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	290 °F	143 °C	
264 Psi (1.8 Mpa), Unannealed	212 °F	100 °C	

Additional Information
Testing and measurements were performed at 73 +/-3°F and 50 +/-5% relative humidity unless otherwise noted.

Notes
These are typical property values not to be construed as specification limits.